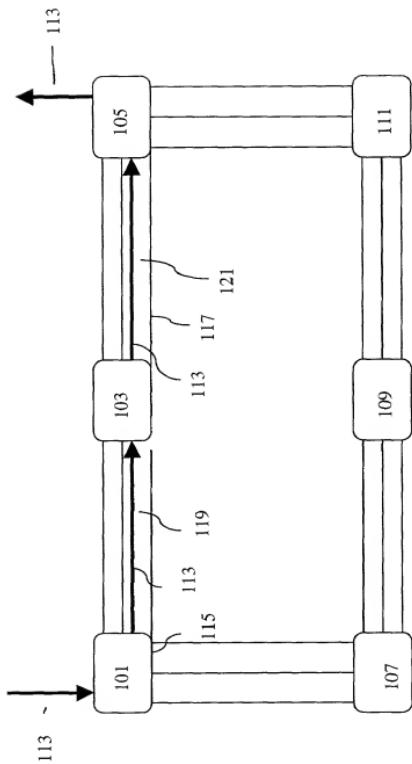


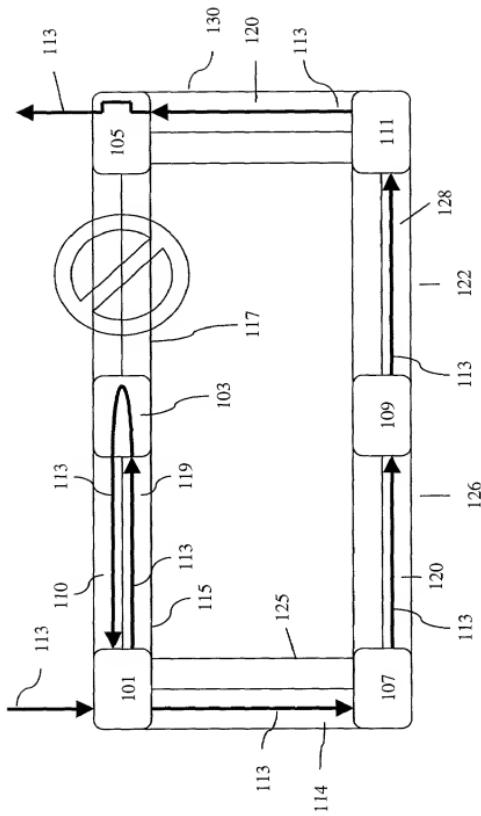
6522290 * 652228860



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FIG. 1a

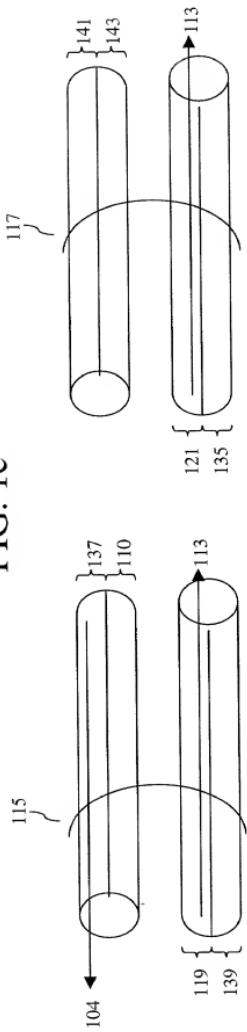
FIG. 1b



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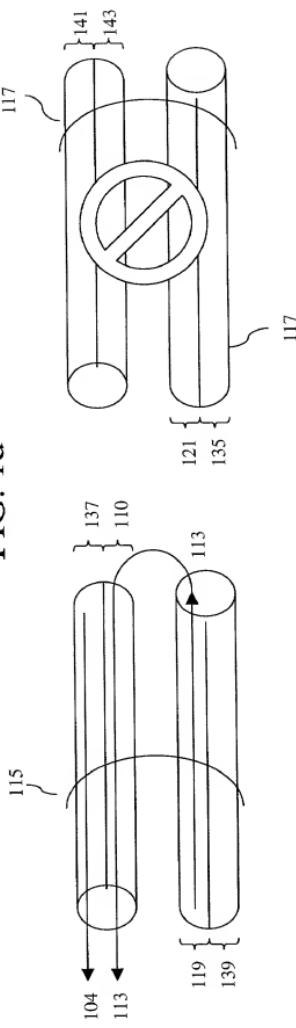
102290 66273860

FIG. 1c

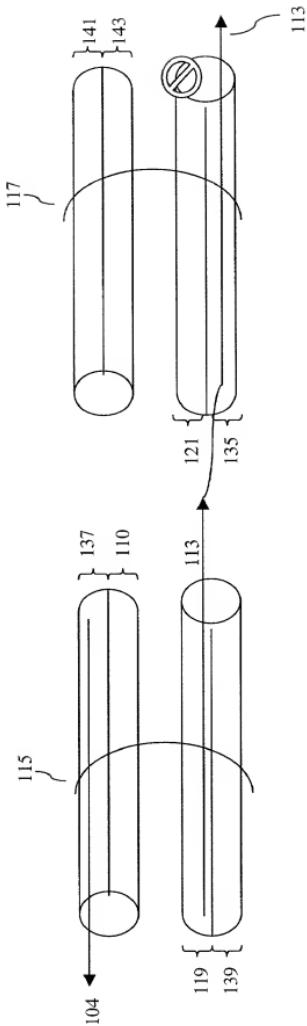


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FIG. 1d



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FIG. 1e

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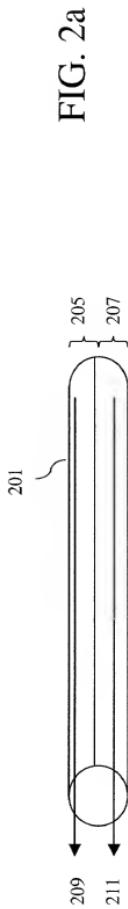


FIG. 2a

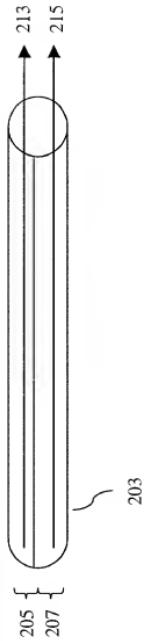
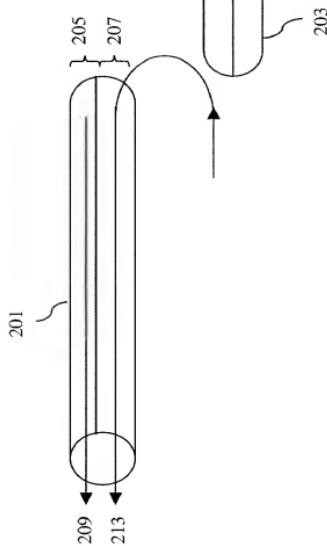


FIG. 2b



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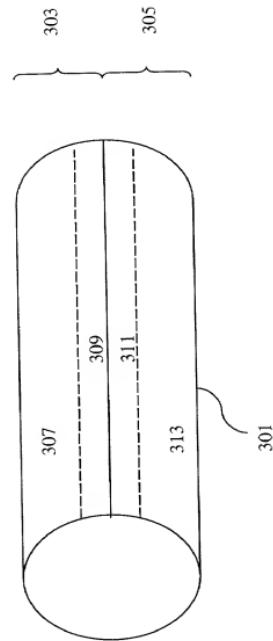


FIG. 3

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FIG. 4a

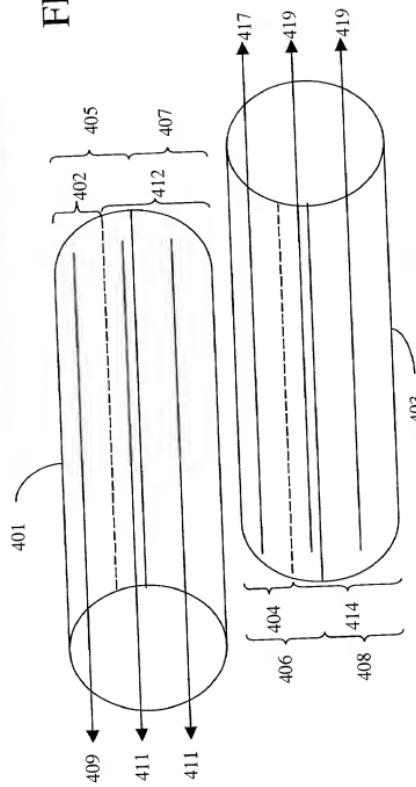
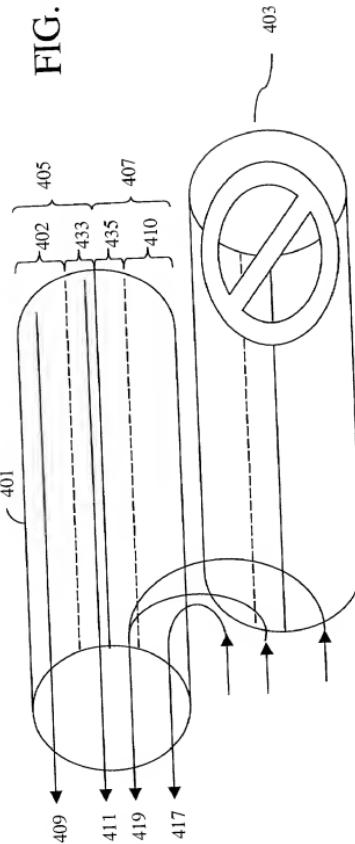
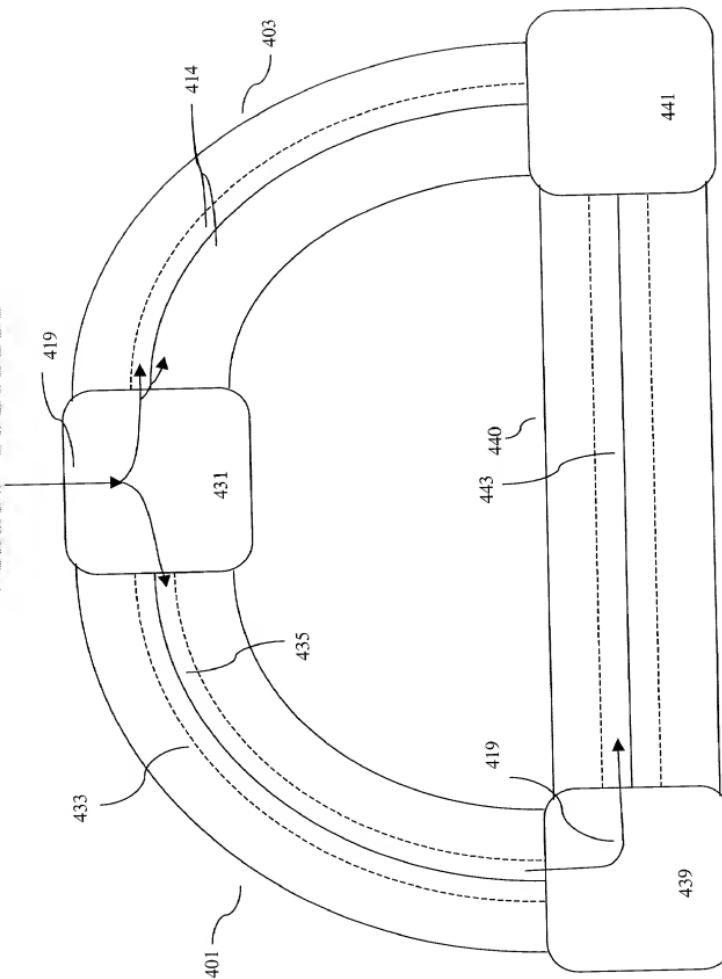


FIG. 4b



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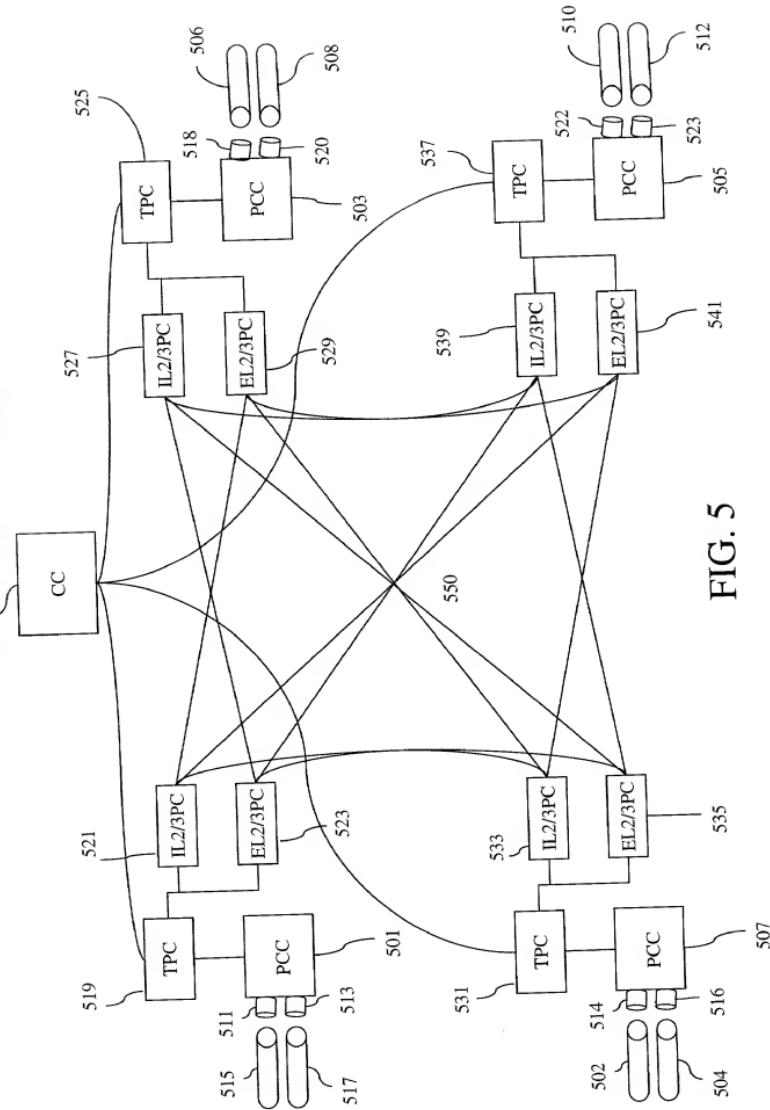
Trans. 69, 052248860



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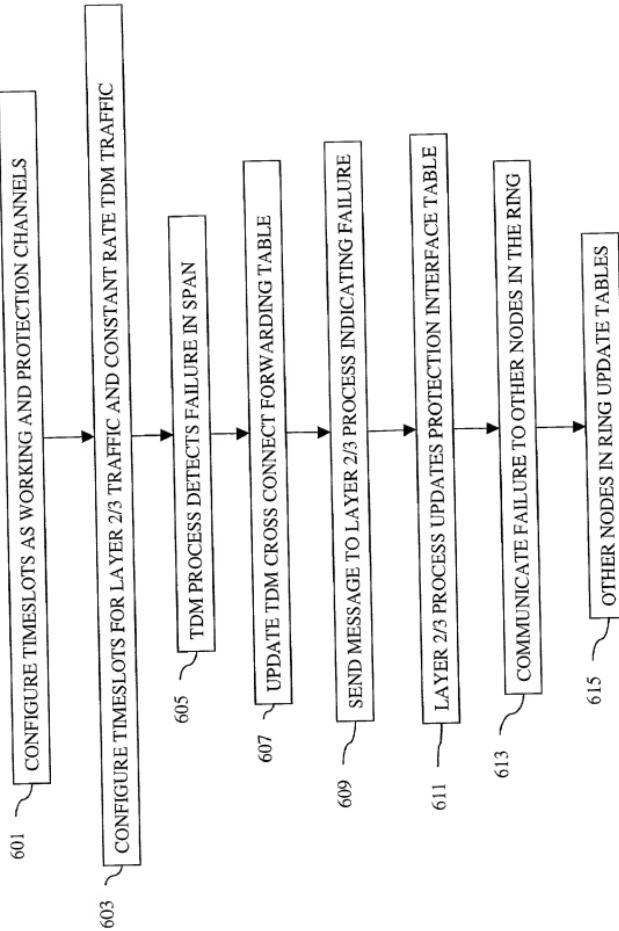
FIG. 4c

FIG. 5



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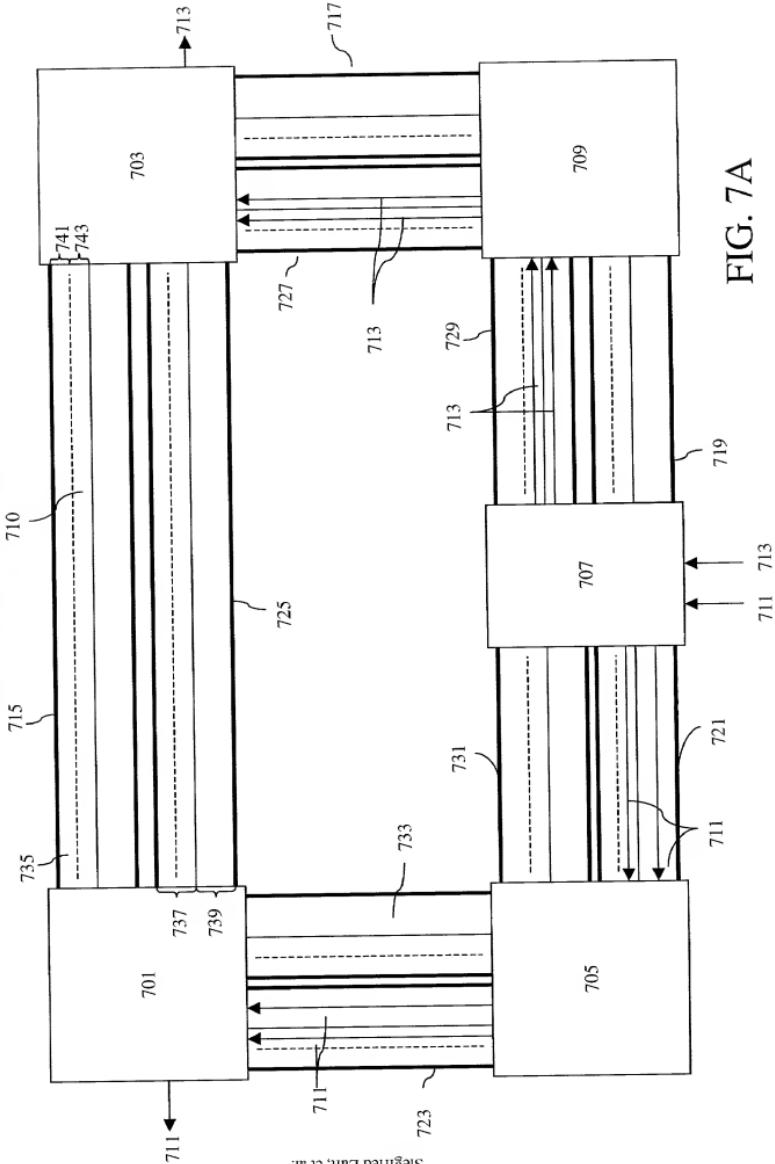
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FIG. 6

FIG. 7A



A METHOD AND APPARATUS FOR VARIABLE RATE PIPE
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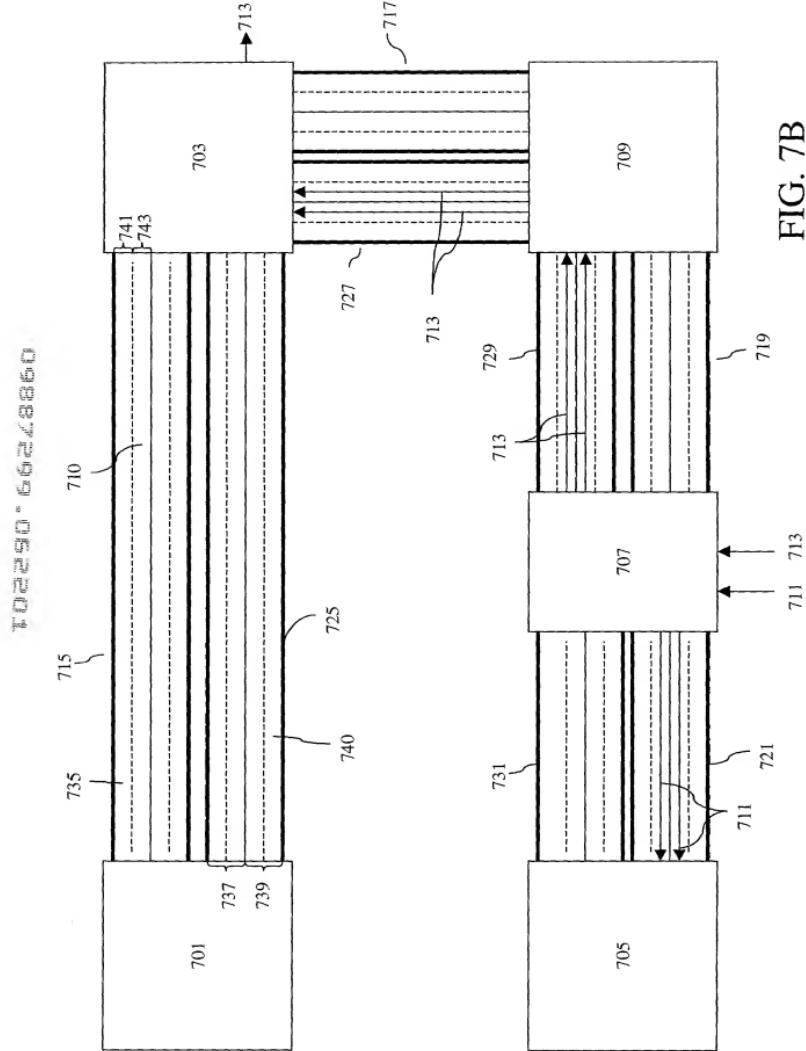
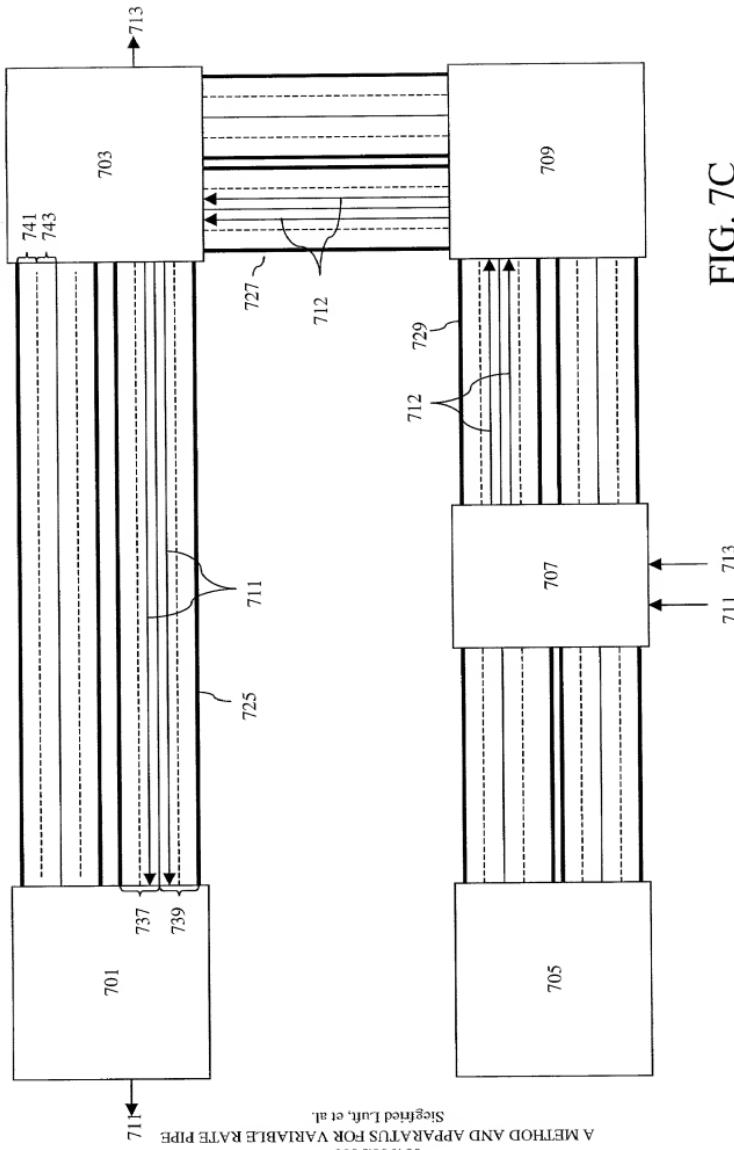


FIG. 7B

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004906.P016 Siegfried Lahr, et al.

FIG. 7C

004906.P016 A METHOD AND APPARATUS FOR VARIABLE RATE PIPE

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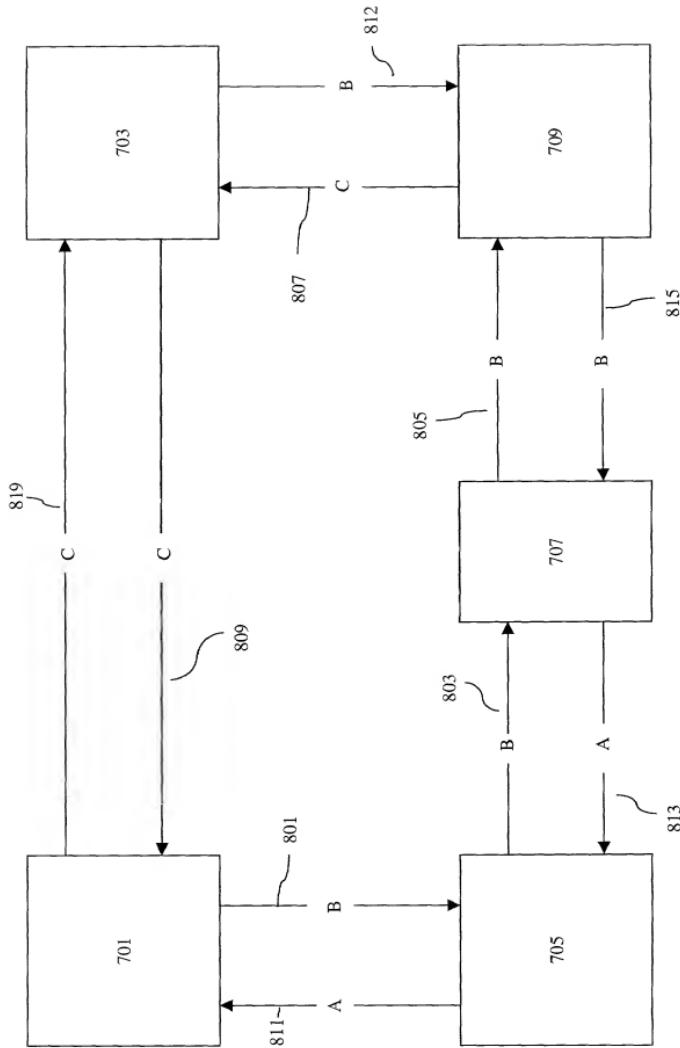


FIG. 8A

004906P016 A METHOD AND APPARATUS FOR VARIABLE RATE PIPE

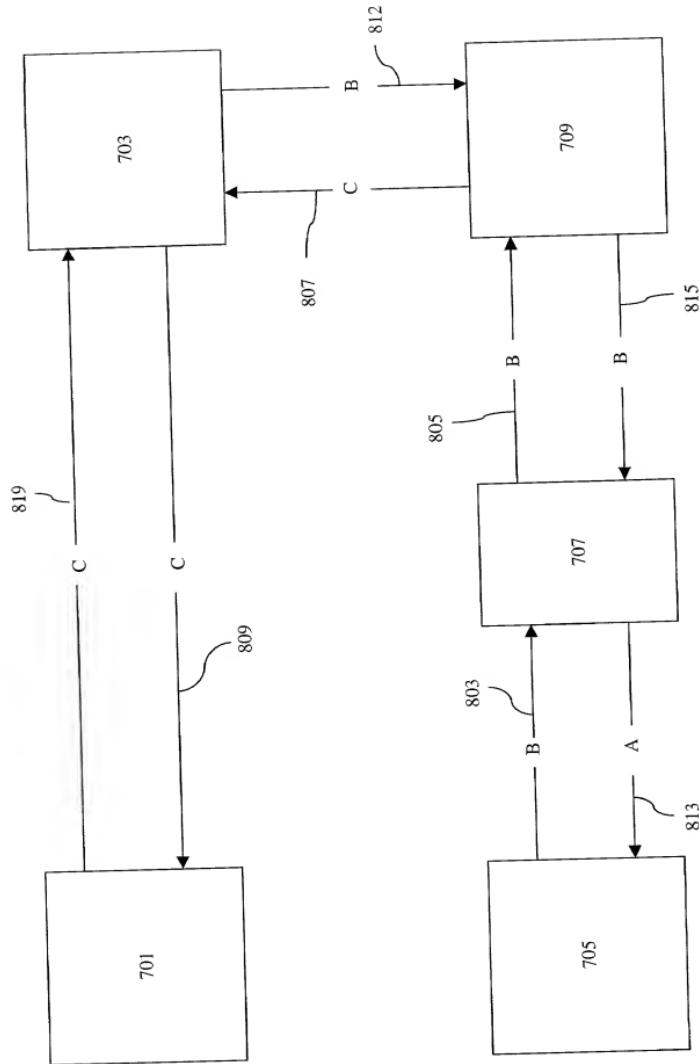


FIG. 8B